

## 350ci Engine Manual Guide

With the increasing popularity of GM's LS-series engine family, many enthusiasts are ready to rebuild. The first of its kind, *How to Rebuild GM LS-Series Engines*, tells you exactly how to do that. The book explains variations between the various LS-series engines and elaborates up on the features that make this engine family such an excellent design. As with all Workbench titles, this book details and highlights special components, tools, chemicals, and other accessories needed to get the job done right, the first time. Appendices are packed full of valuable reference information, and the book includes a Work-Along Sheet to help you record vital statistics and measurements along the way.

Enthusiasts have embraced the GM Turbo 400 automatics for years, and the popularity of these transmissions is not slowing down. *Ruggles* walks through the step-by-step rebuild and performance upgrade procedures in a series of full-color photos. When the Pontiac GTO debuted in the fall of 1963, few people could have predicted that the landscape of the performance car would be changed forever. With the new GTO, a genre of automobiles was born that combined image, character, and "muscle." 515,797 GTOs rolled off assembly lines from 1963 through 1974; it's undeniable just how influential these cars were. What Pontiac couldn't have predicted was just how collectible the GTOs would be decades later. Author Peter Sessler dissects the GTO and presents critical data including engine and transmission codes, rear axle identification, exterior and interior colors, options, production numbers, and VIN decoding. If you're at a car show and someone asks you what the distributor number is on your GTO, open this book and find the answer. Correctly restoring a GTO is no easy matter. With this book you take a giant step toward understanding just what components are needed to bring your old Goat back to life. Possessing this much data is a surefire way to become a GTO expert. It even fits in your back pocket!

Factory-correct cars will always be the most valuable cars on the market. *Original Chevrolet Camaro 1967-1969* tells you exactly which parts, accessories, finishes, fabrics, and colors you must have to restore your Camaro to its factory-original condition—or exactly what to look for when shopping for a restored Camaro. Some 250 color images detail Chevy's major performance packages of the period—the SS, RS and Z/28—while exhaustively detailing engines, interiors, and bodies. Of equal importance, muscle-car authority Jason Scott provides factory records, comprehensive specifications, detailed parts lists and codes, and period literature to offer the definitive guide to originality. Chevrolet's Camaro was introduced in 1967 on the heels of Ford's best-selling Mustang. It quickly established itself as the go-to option for muscle-car customers wanting a more aggressive pony car. During its first generation from 1967 to 1969, GM offered option packages to satisfy all tastes, from six-cylinders grocery-getters to agile small-block cars to big-block monsters ready for drag racing straight off the showroom floor. Today, these first-generation Camaros are some of the most valuable cars in the collectible muscle-car market. This is a must-have volume for any enthusiast shopping for a first-generation Camaro or about to undertake a restoration project.

The small-block Chevy is widely known as the most popular engine of all time. Produced in staggering numbers and boasting huge aftermarket support, small blocks are the engine of choice for a large segment of the performance community. Originally published as two separate volumes, *Small Block Chevy Performance 1955-1996* now covers the latest information on all Gen I and Gen II Chevy small blocks, this time in one volume. This book continues to be the best power source book for small-block Chevy. The detailed text and photos deliver the best solutions for making your engine perform. Extensive chapters explain proven techniques for preparing blocks, crankshafts, connecting rods, pistons, cylinder heads, and much more. Other chapters include popular ignition, carburetor, camshaft, and valvetrain tips and tricks.

Renowned engine builder and technical writer David Vizard turns his attention to extracting serious horsepower from small-block Chevy engines while doing it on a budget. Included are details of the desirable factory part numbers, easy do-it-yourself cylinder head modifications, inexpensive but effective aftermarket parts, the best blocks, rotating assembly (cranks, rods, and pistons), camshaft selection, lubrication, induction, ignition, exhaust systems, and more.

If you're building a salvage yard stroker motor, looking to make a numbers-matching engine, saving money on repurposing factory parts, or simply looking to see which parts work together, this book is a must-have addition to your library! This updated edition provides detailed interchange information on cranks, rods, pistons, cylinder heads, intake manifolds, exhaust manifolds, ignitions, carburetors, and more. Casting and serial number identification guides are included to help you through the myriad of available parts in salvage yards, at swap meets, and on the internet. Learn what parts can be combined to create various displacements, which parts match well with others, where factory parts are best, and where the aftermarket is the better alternative. Solid information on performance modifications is included where applicable. The first and second generation of small-block Chevy engines have been around for more than 60 years, and a byproduct of the design's extremely long production run is that there is a confusing array of configurations that this engine family has seen. Chevy expert Ed Staffel delivers this revised edition on everything you need to know about parts interchangeability for the small-block Chevy. Build your Chevy on a budget today!

If you're considering building a traditional Pontiac V-8 engine for increased power and performance or even competitive racing, *How to Build Max Performance Pontiac V-8s* is a critical component to achieving your goals.

In the mid-1960s, Ford Motor Company took the automotive world by storm with the release of its new pony car, the Ford Mustang. It was the right car for the right time, and it caught General Motors a bit by surprise. One year later, after seeing the Mustang's enormous sales success, General Motors announced the development of its own pony-car platform, code-named "Panther," to enter the market and compete with the tremendously popular Mustang. And what a competition it became. Chevrolet Camaros and Pontiac Firebirds hit the market in the fall of 1966, and the world clamored for more of these new Mustang killers. Over the course of time, these F-Body cars became some of the most popular enthusiast cars of all time. In *The Definitive Firebird & Trans Am Guide 1967-1981*, Pontiac expert and historian Rocky Rotella examines each production year of Firebird. Production figures, option codes, running changes, model year changes and variances, rarity, collectability, interviews with engineers, and more are thoroughly covered in what is sure to be the ultimate Firebird reference book for years to come. Complementing the detail and year-by-year analysis is a combination of archival photography from the launch of these cars and beautiful color photos of original and restored examples today. Whether you are into the first generation of F-Body Pontiacs, the first Trans Ams in 1969, the early second-generation Super Duty cars, or even the wildly popular Trans Ams from the Smokey and the Bandit era, this book tells the entire story of these immensely popular cars. It is an excellent addition to any pony car, muscle car, or any enthusiast's library.

Hundreds of photos, charts, and diagrams guide readers through the rebuilding process of their small-block Chevy engine. Each

step, from disassembly and inspection through final assembly and tuning, is presented in an easy-to-read, user-friendly format. This second book in the line of Corvette Buyer's Guides is a welcome addition to the market for Corvette C3 enthusiasts. The C3 Corvettes are the models that come to mind when many think of "Corvette", and in fact, this era of Corvette saw the implementation of numerous features, from emission control systems to an all-aluminum engine to the first Corvette to utilize a computer. Affordable, plentiful, and very restorable, the popular "shark" Corvettes are a perfect subject for this series.

This restoration guide provides in-depth, step-by-step information of common restoration procedures and features brilliant color photos so the reader can complete a bumper-to-bumper restoration in their own garage.

The traditional Oldsmobile V-8 powered some of the most memorable cars of the muscle car era, from the 442s of the 1960s and early 1970s to the Trans Ams of the late 1970s. These powerful V-8s were also popular in ski boats. They have found a new lease on life with the recent development of improved aftermarket cylinder heads, aggressive roller camshafts, and electronic fuel injection. Author Bill Trovato is recognized as being one of the most successful Oldsmobile engine experts, and he openly shares all of his proven tricks, tips, and techniques for this venerable power plant. In this revised edition of Oldsmobile V-8 Engines: How to Build Max Performance, he provides additional information for extracting the best performance. In particular, he goes into greater detail on ignition systems and other areas of performance. His many years of winning with the Olds V-8 in heads-up, street-legal cars proves he knows how to extract maximum power from the design without sacrificing durability. A complete review of factory blocks, cranks, heads, and more is teamed with a thorough review of available aftermarket equipment. Whether mild or wild, the important information on cam selection and Olds-specific engine building techniques are all here. Fans of the traditional Olds V-8 will appreciate the level of detail and completeness Trovato brings to the table, and his frank, to-the-point writing style is as efficient and effective as the engines he designs, builds, and races. Anyone considering an Oldsmobile V-8 to power their ride will save time, money, and headaches by following the clear and honest advice offered in Oldsmobile V-8 Engines: How to Build Max Performance. Plenty of full-color photos and step-by-step engine builds showcase exactly how these engines should be built to deliver the most power per dollar.

First introduced in 1985, this fifth edition of the Camaro White Book has been updated and expanded to include all Camaros from the first 1967s to the last models built in 2002. It includes thousands of Camaro facts, window-sticker prices, options and option codes, exterior and interior colors and codes, production volumes, and compilations of those little details that make each model unique. Presented in a precise, year-to-year format, this book puts real expertise at the fingertips of Camaro enthusiasts. This latest Camaro White Book has increased from 128 to 160 pages and is nearly an inch taller, yet retains a convenient back-pocket or glove box size.

Although not quite the stout heavy-duty performer as its big brother, the Turbo 400, the Turbo 350 transmission is a fine, durable, capable, and when modified, stout performer in its own right. Millions of GM cars and trucks have been built with Turbo 350 automatic transmissions. There always comes a time when the old transmission shows signs of wear. At some point, even the best transmissions need to be rebuilt. In GM Turbo 350 Transmissions: How to Rebuild & Modify, respected automotive technical author Cliff Ruggles guides you through the complex rebuild procedure of GM's popular rear-wheel-drive automatic transmission. With his proven style, Ruggles goes through the step-by-step rebuild and performance upgrade procedures in a series of full-color photos. He includes instruction on removal and installation, tear-down procedures, parts inspection and replacement, as well as performance mods and shift kit installation. Time-saving tips are part of every buildup as well. Automatic transmissions are a mystery to most. Even if you end up deciding to have a professional take care of your transmission repair and performance needs, the information contained in this book is crucial to understanding how the power gets from the engine to the road. Add a copy of GM Turbo 350: How to Rebuild & Modify to your automotive library today.

Since 1953, the Corvette has been the quintessential, and some argue only, American sports car. Corvette Black Book is the premiere resource for enthusiasts and collectors (0-933534-47-7, 2001 Edition), packing a ton of information and taking readers on a year-by-year journey through the history of Corvette production, culminating with the 2002 model-year. For each car the author includes not only VINs, but specifications for engine blocks, heads, carburetors, alternators and distributors. Also provided are each year's base model and option prices, as well as charts of color codes. In addition, there's a brief Corvette history and a photograph for every model year.

This clear, concise text leads you through every step of the rebuild of your Turbo Hydra-matic transmission, from removal, teardown, and inspection to assembly and installation. This book also covers transmission identification, principles of operation and maintenance, troubleshooting, and in-car repairs. It includes heavy-duty and high-performance modifications: coolers, high-stall converters, shift-programming kits, internal beef-ups, and more. More than 750 photos, drawings, and charts combine with text give you the most authoritative book of its kind.

Learn to tune, rebuild, or modify your Rochester. In this comprehensive and easy-to-use guide, you will learn: · How to select, install, and tune for street or strip · Basic principles of operation, air and fuel requirements, repairs, and adjustments · Tips on choosing manifolds and fuel-supply systems · Complete info on emission-control systems, including Computer Command Control

Relive Oldsmobile's most potent muscle car offerings when the simple letter W intimidated all takers. Oldsmobile's foray into the developing muscle car wars of the 1960s came as little surprise to most in the automotive industry. What was surprising was that it wasn't the first to develop it! Oldsmobile's Rocket 88 has been viewed by some as the beginning of performance offerings from automobile manufacturers. The 4-4-2 was Oldsmobile's volley back at the Pontiac GTO, and in 1966, Olds attempted to spike the ball home with its all-new W-30 high-performance drag racing package. During the course of the next pair of decades, Oldsmobile offered the W-code on a host of platforms (the Cutlass, F-85, 4-4-2, Toronado, and Delta 88) with an assortment of engine packages (400, 455, and 350). As muscle cars fell by the wayside during the struggling 1970s, Oldsmobile continued to carry its flagship W-30 all the way through the 1980 model year. This book by muscle car historian and esteemed photographer David Newhardt revisits and celebrates Oldsmobile's legendary W-optioned performance machines. So, sit down, strap in, and let Dr. Oldsmobile do the driving.

Learn how to get the most horsepower out of the tried-and-true small-block Chevy platform in this all-new full-color guide. Whether you are a hot rodder, a custom car owner, or a muscle car guy, you are always going to be looking for the latest and greatest Chevy small-block performance information. This book is a valuable resource on all the latest for the Chevy small-block owner. How to Build Killer Chevy Small-Block Engines covers all the major components, such as blocks, crankshafts, rods and pistons, camshafts, valvetrain, oiling systems, heads, intake and carburetor, and ignition systems. In addition, this book contains a large section on stroker packages. Also featured are the latest street heads from AFR, Dart, RHS, World Products, and other prominent manufacturers. While the design is more than 60 years old, the aftermarket for this powerplant is still developing. An in-depth, highly detailed example of a popular build format is featured, offering a complete road map to duplicate this sample build. This build achieved over 700hp from 422 cubic inches! While the GM LS engine family has earned a strong following and is currently the hottest small-block in the enthusiast market, the Gen I Chevy small-block engine retains a strong following with the massive number of these engines still in use throughout the hobby. They are durable, affordable, and a very well-supported platform.

Ever since its introduction in 1955, Chevrolet's small-block V-8 has defined performance. It was the first lightweight, overhead-valve V-8 engine ever available to the masses at an affordable price and, better yet, had tremendous untapped performance potential, making it the performance engine of choice to this day. What sets the Chevy small-block further apart is the fact that a builder does not have to spend big money to get big horsepower numbers. Using multiple examples of engine builds and case studies, The Chevrolet Small-Block Bible provides the reader with the information needed to build anything for a mild street engine for use in a custom or daily driver to a cost-is-no-object dream build. Includes parts selection, blue printing, basic machine work, and more.

The C3 Corvette's swooping fenders and unmistakable body style capture the imagination and make it an enduring classic. About a half-million Corvettes were sold between 1968 and 1982, and the unique combination of Shark style, handling, and V-8 performance is revered. Some early C3s, built between 1968 and 1974, are simply too rare and valuable to be modified, particularly the big-block cars. The later Corvettes, built from 1975 to 1982, came with low-compression engines that produced anemic performance. The vast majority of these Corvettes are affordable, plentiful, and the ideal platform for a high-performance build. Corvette expert, high-performance shop owner, and builder Chris Petris shows how to transform a mundane C3 into an outstanding high-performance car. Stock Corvettes of this generation carry antiquated brakes, steering, suspension, and anemic V-8 engines with 165 to 220 hp. He covers the installation of top-quality aftermarket suspension components, LS crate engines, big brakes, frame upgrades, and improved driveline parts. The book also includes popular upgrades to every component group, including engine, transmission, differential, suspension, steering, chassis, electrical system, interior, tires, wheels, and more. Whether you are mildly modifying your Corvette for greater comfort and driveability or substantially modifying it for vastly improved acceleration, braking, and handling, this book has insightful instruction to help you reach your goals. No other book provides as many popular how-to projects to comprehensively transform the C3 Corvette into a 21st-century sports car.

Sorry, this title is out of print.

The bestselling Corvette fact book is designed to help Corvette owners and enthusiasts understand and enjoy their cars by presenting production figures by color, options, engine data, block and head numbers, month of production for specific cars, and more. The "Corvette Black Book" also includes fascinating historical notes that give each year's production a unique place in the history of the Corvette. 45 illustrations.

The high-water mark of the muscle car era is usually credited as 1970, and for good reason; Chevrolet was now stuffing high-powered 454 engines into Chevelles. Adding a larger displacement above the still-available 396 (402) offered buyers the option to order the most powerful production car of that era. The 1970-1972 Chevelles remain the most collectible of the model to this day. Author and historian Dale McIntosh pairs with restoration expert Rick Nelson to provide this bible of authenticity on the legendary 1970, 1971, and 1972 Chevelle models. Everything about restoring your Chevelle back to bone-stock is covered meticulously, including step-by-step instructions for chassis and interior restoration. Understanding date variances on parts applicable to the build date of your Chevelle is vital to a factory-correct restoration, and including them in this book provides a depth of coverage on these cars that is unequalled. Restoring a 1970-1972 Chevelle back to concours correct takes a certain amount of expertise. Thankfully, Rick and Dale have done a lot of the heavy lifting on the research side. With this authenticity guide, you can be confident that you have all the correct components and options accurately and expertly represented for your stock restoration. These fine details put the Chevelle Restoration and Authenticity Guide 1970-1972 a cut above the rest.

Covers the complete repair and restoration of the 1969 Camaro.

"These cars are the milestones of the Motor City's mightiest era, from the ground-breaking Pontiac GTO to the modern muscle cars of today. This book features 75 of the best - from the Road Runner and Barracuda to the Camaro, Mustang, and Firebird."--Jacket.

Buying advice, photos and a five-star rating system helps buyers across the model range, from 1953 through the C4 models.

Collector's Originality Guide: Pontiac GTO 1964-1974 provides a bumper-to-bumper look at every component that makes the GTO a classic, from the distinctive taillights of the 1964 GTO to the Radial Tuned Suspension of the 1974 model. Year by year, component by component, you'll discover a comprehensive and useful guide on factory specifications for restoring, re-energizing, and simply admiring the pride of Pontiac.

The first restoration guide for 4th-generation Corvettes, detailing correct parts, finishes, options, and trim pieces for all models produced from 1984 to 1996.

Restore your Pontiac V-8 engine to original factory performance and specifications in this revised edition of a Pontiac best seller. Under the guidance of Semon "Bunkie" Knutson, John DeLorean, and a host of creative and innovative people, Pontiac established its own identity and distinct V-8 engine platform under the GM banner. In 1955, Pontiac's V-8 started out at a meager 287 ci, but it was an auspicious beginning to an illustrious line of engines. The potent powerplant grew and evolved over the coming decades; which included the 389 Tri-Power, 421, Ram Air IV 400, 428, and the Super Duty 455. These V-8s powered a number of legendary cars, including the GTO, Firebird, Trans-Am, and many others. In this updated edition, longtime Pontiac expert Rocky Rotella guides the reader through the entire rebuild process. Drawing on his vast experience, Rotella uses detailed captions and explanatory photos to show each crucial step of the disassembly, inspection, machine work, parts selection, assembly, and break-in process. This book instructs the reader how to skillfully pull the engine and prevent damage to

the car. It documents how to carefully inspect the components for problems and fix these issues that could spell doom for a newly rebuilt engine. Finding a reputable and professional machine shop that specializes in Pontiac engines is discussed, as well as aftermarket parts and OEM parts interchange for high performance so you can select the best parts for a particular engine. All essential machine shop procedures are covered in detail. Also included is a new chapter on casting numbers and parts compatibility. Most important, as with all Workbench series titles, the methodical and practical approach provides the insight and vital information required for the task. This, the first-ever book dedicated to rebuilding the Pontiac V-8 engine, is a valuable addition to any Pontiac enthusiast's library.

In 1970, after three years of growth in the muscle car sector, Chevrolet introduced its revamped Camaro. And despite dire predictions of the imminent collapse of the pony car market, the Camaro only became more and more popular.

A complete, step-by-step guide to the entire engine rebuilding process. Every step is fully illustrated. Covers the most popular engines. Everything you'll need to know to do-it-yourself. In a clear, easy-to-follow format. What you can learn: Includes 262, 265, 267, 283, 302, 305, 307, 327, 350, 396, 400, 402, 427 and 454 cubic inch V8 engines: • Diagnosis • Overhaul • Performance • Economy modifications Book Summary: • Engine identification • Tools and equipment • Diagnosis • Cylinder head servicing • Engine removal and installation • Step-by-step procedures • Fully illustrated with over 300 photos • Tips from professionals • Machine shop repairs • Performance and economy modifications Table of Contents: Chapter 1: Introduction Chapter 2: Tools and equipment Chapter 3: Diagnosing engine problems Chapter 4: Preparing for an overhaul Chapter 5: Overhauling the cylinder heads Chapter 6: Overhauling the engine block Chapter 7: Reassembling and installing the engine Chapter 8: Related repairs Chapter 9: Improving performance and economy

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